MICRO MATIC

Declaration of Compliance for Materials Intended to Come into Contact with Food

Products manufactured by Micro Matic A/S contain various materials that have been evaluated for their suitability for contact with food.

The products intended to come into contact with food are manufactured in accordance with Regulation (EC) 1935/2004 and Regulation (EC) 2023/2006 on Good Manufacturing Practice (GMP).

The following types of materials are used in Micro Matic products:

Plastic
Plastic parts, if intended to come into contact with food, comply with specific requirements for the manufacturing of plastic materials Regulation 10/2011/EC and the amendments.
Overall migration tests have been conducted on the plastic parts. The results of the overall migration tests comply with the limit of 10 mg/dm^2, in accordance to testing for overall migration requirements. Substances restricted by specific migration limits may be present in the parts, these limits are all complied with.

Rubber
Unless otherwise contractually agreed, the rubber parts used in Micro Matic A/S products are manufactured and tested in accordance with FDA Title 21 CFR § 177.2600.

Silicone parts are manufactured according to ResAP (2004) 5 on Silicones to be used for Food Contact or the German BfR recommendation XV for Silicones.

Substances restricted by specific migration limits may be present in the parts, these limits are all complied with.

Metal
All metal parts in contact with the foodstuff is produced in stainless steel grades or brass tin/nickel plated, all suitable for contact with food. Not tin/nickel plated brass parts could have only contact with gas, no direct contact with beverage.

Migration test results comply with EC guidelines, CM/Res(2020)9 recommendations.

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Specification of intended use and limitations

Beverage
The product range covers product that can be used for beer, wine, cider, mix drink, soft drink, oil for food and for cleaning draught beer lines under the following conditions:
Temperature: as defined for product group.
Contact time: as defined for product group.

Cleaning of spears:
Concentrate of max. 3% acid/base (inorganic) with max. 10 min. at max. 85°C. Steam max 2 min at 135°C.

Cleaning of couplers:
Concentrate of max. 3% acid/base (inorganic) with max. 20 min. at max. 50°C.

Cleaning of taps:
Acid/Base (inorganic) max. 10 min. at 80 °C.

Gas
The products can be used for CO_2, N_2 and mix gas under the following conditions:
Temperature: as defined for product group.
Contact time: as defined for product group.

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Micro Matic A/S

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